

Acecool 3676

Acecool 3676 is a fully synthetic coolant for edge working, drilling and sawing of automotive, architectural and furniture glass as well as technical glass.

Recommended use concentrations

Edge working:	2 %
Sawing, drilling:	3 - 5 %

According to the requirements the use concentration may be increased (e.g. to increase feed speed, to improve edge quality). Acecool 3676 does not contain silicone and nitrite.

Specification

Density:	1.060 - 1.080 g/ml	DIN 51757 (20 °C)
Refractive index:	1.385 - 1.398	DIN 51432 (20 °C)
pH (1%):	8.5 - 9.3	DGF-H-III-1

Handling and Storage

For the correct handling of the product see our technical information "How to use coolants for glass industry". Safety instructions can be found in the Material Safety Data Sheet. Stored in well-closed containers at temperatures between 5 and 40 °C the minimum shelf life of Acecool 3676 is 1 year.

Dr. E/02-2018